

Fig. 1

N → 1

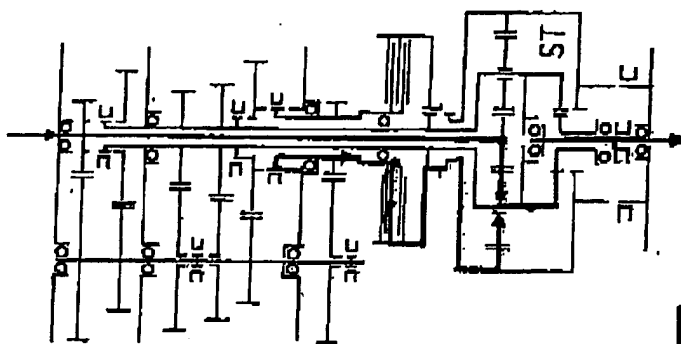


Fig.2

GEAR 1

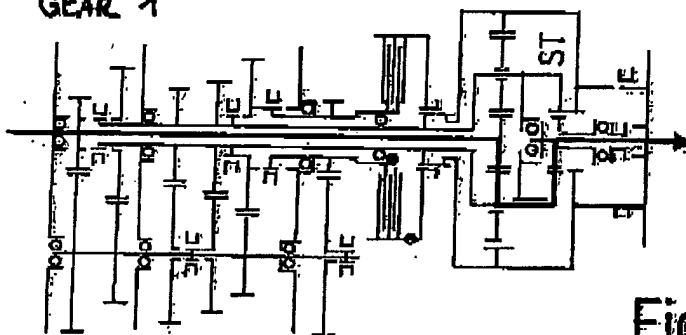


Fig.3

GEAR 2

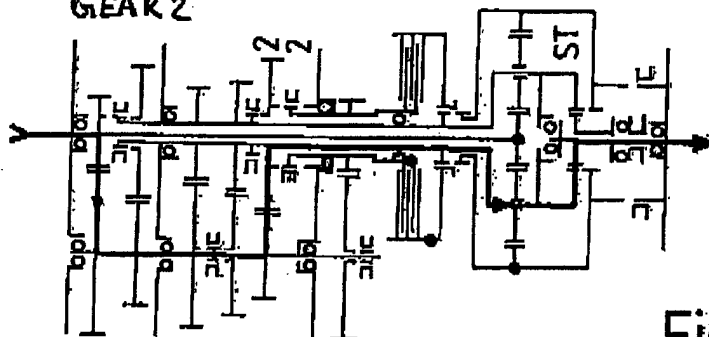


Fig.4

GEAR 2 → 3

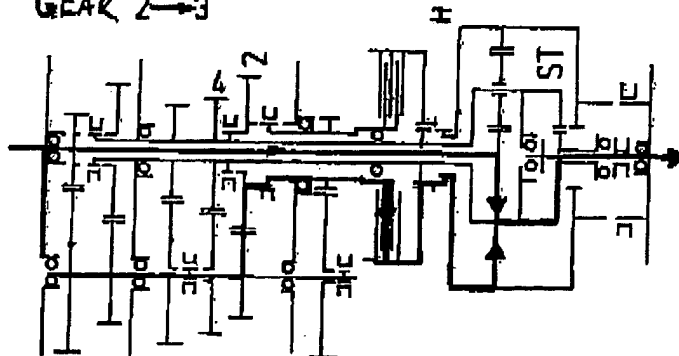


Fig.5

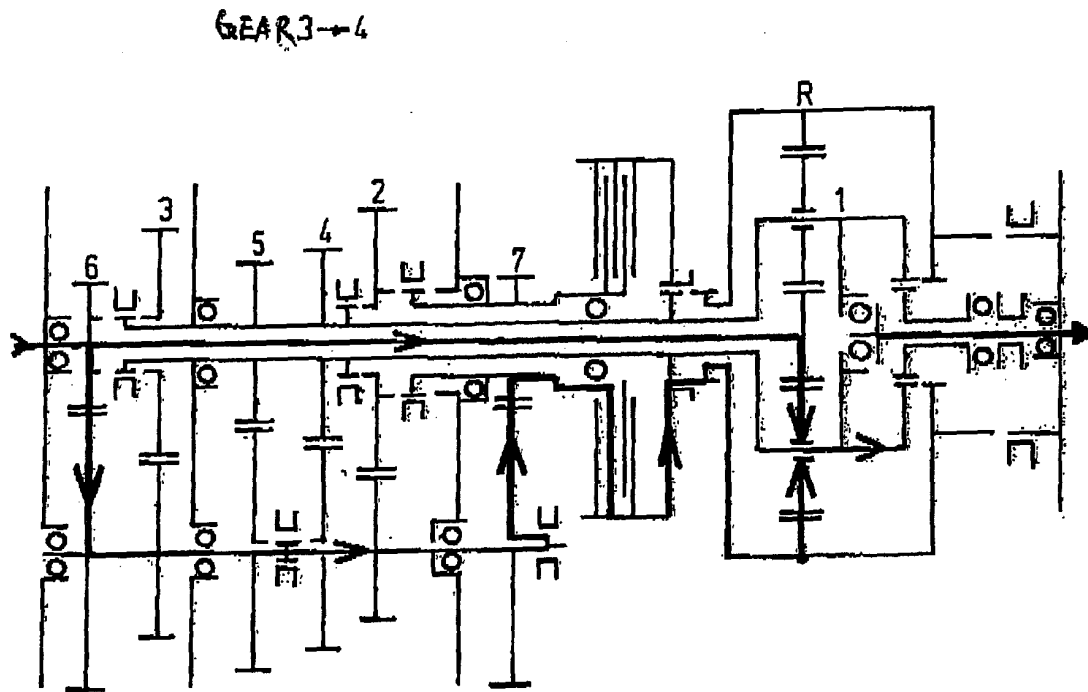


Fig.6

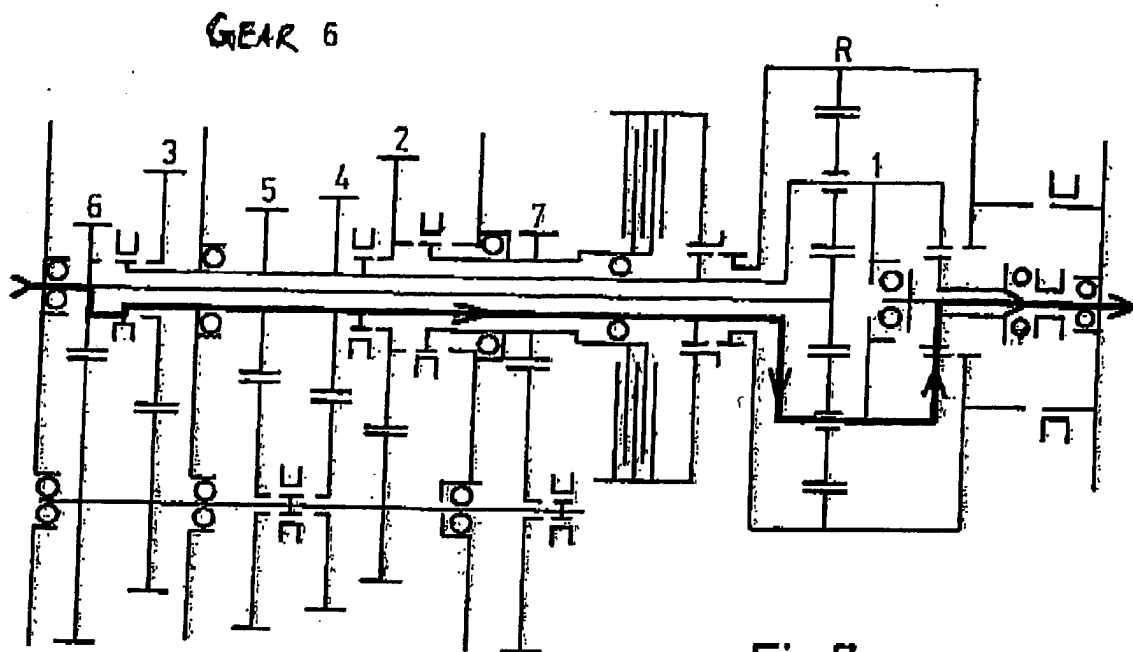


Fig.7

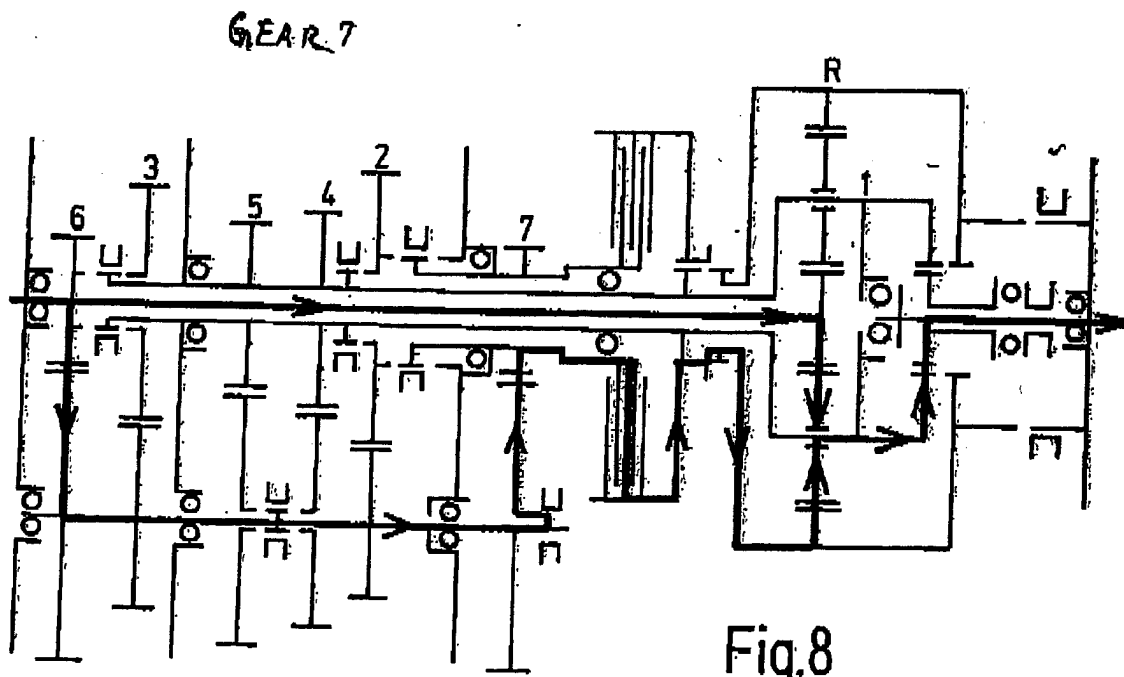


Fig.8

	SK 3-6 (48)	SK 4-5 (56)	SK 2 (60)	SK 7 (68)	SK IL (64)	LK (16,74)	SK AL (76)	SK Abtrieb (42)	Arretierung (39)
FORWARD START.	0	0	0	0	CASE	S	HR	PT	0
1st GEAR	0	0	0	0	-	0	HR	PT	X
2.	0	0	X	0	2nd GEAR	S	HR	PT	0
3.	0	0	X	0	2nd GEAR	0	HR	PT	0
4.	0	0	X	0	2nd GEAR	S	HR	PT	0
5.	0	0	X	0	2nd GEAR	0	HR	PT	0
6.	0	0	0	X	0	S	HR	PT	0
7.	0	0	0	X	0	0	HR	PT	0
REARLY. START.	0	0	0	0	CASE	S	PT	HR	0
8.	0	0	0	0	CASE	X	PT	HR	0

Captions:

X - shifted

O - non-shifted

S - frictional state

HR - ring wheel

PT - planet carrier

Fig 9

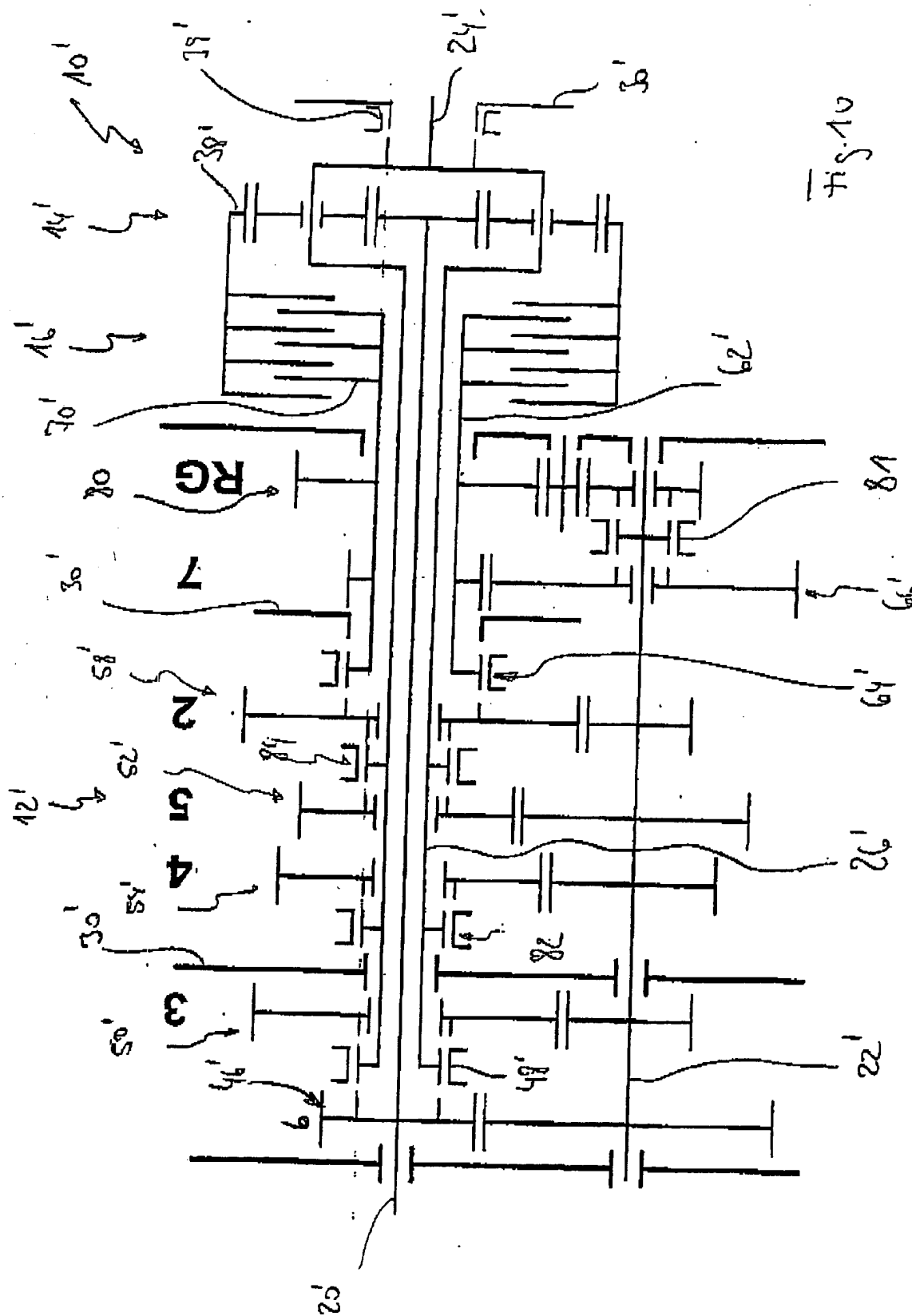


Fig. 10

	SK 5-3 (48')	SK 4 (82)	SK 5-2 (84)	SK 2-G (IL) (64')	SK 7-R (IL) (81)	K1 (not shown in Fig. 10)	LK (16')
FORW. START.	0	0	0	X-G	0	0	S
1st GEAR	0	0	0	X-2	0	X	0
	0	0	0	X-2	0	0	S
2.	0	0	X-2	X-2	0	0	0
	0	0	0	X-2	0	0	S
3.	X-3	0	0	X-2	0	0	0
	0	0	0	0	X-7	0	S
4.	0	X-4	0	0	X-7	0	0
	0	0	0	0	X-7	0	S
5.	0	0	X-5	0	X-7	0	0
	0	0	0	0	X-7	0	S
6.	X-6	0	0	0	X-7	0	0
	0	0	0	0	X-7	0	S
7.	0	0	0	0	X-7	0	X
REARW. START.	0	0	0	0	X-R	0	S
R.	0	0	0	0	X-R	0	X

Captions: X - shifted
O - non-shifted
S - frictional state

Fig. 12

	SK 6 (48')	SK 5-4 (92)	SK 3-2 (90)	SK 2-7 (IL) (64')	SK R-6 (IL) (94)	K1 (96)	LK (16')
FORW. START.	0	0	0	0	X-G	0	S
1st GEAR	0	0	0	X-2	0	X	0
	0	0	0	X-2	0	0	S
2.	0	0	X-2	X-2	0	0	0
	0	0	0	X-2	0	0	S
3.	0	0	X-3	X-2	0	0	0
	0	0	0	X-7	0	0	S
4.	0	X-4	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
5.	0	X-5	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
6.	X	0	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
7.	0	0	0	X-7	0	0	X
REARW. START.	0	0	0	0	X-R	0	S
R.	0	0	0	0	X-R	0	X

Captions: X - shifted
O - non-shifted
S - frictional state

Fig. 13